



Used when high accuracy of machining is needed.

**Standard accessories:**

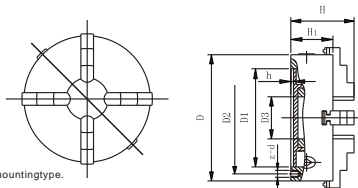
- 1 set of outside hard solid jaws
- 1 set of inside hard solid jaws
- 1 wrench
- 1 set of mounting screws.

**Optional accessories:**

- 1 set of hard master jaws
- 1 set of soft solid jaws
- 1 set of soft 2-piece jaws (hard master+top soft jaw)



## K12 SERIES FOUR-JAW SELF-CENTERING CHUCKS



Dimension for K12 direct mounting type, please see K11 direct mounting type.

### SPECIFICATIONS

UNIT:mm

Chuck Size D	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	H	H <sub>1</sub>	h	z-d	Kg Net wt.	Code No
80	55	66	16	66.5	50	4	3-M6	2.0	K12-80
100	72	84	22	74.5	53.5	3	3-M8	3.0	K12-100
125	95	108	30	84.5	58	4	3-M8	5.0	K12-125
130	100	115	30	86.5	60	5	3-M8	5.6	K12-130
160	130	142	45	94	65	5	3-M8	8.8	K12-160
165	130	145	45	94	65	5	3-M8	9.8	K12-165
190	155	172	55	105	75	5	3-M10	13.8	K12-190
200	165	180	65	109	75	5	3-M10	15.5	K12-200
240	195	215	70	120	80	8	3-M12	25	K12-240
250	206	226	80	120	80	5	3-M12	26	K12-250
315	260	285	100	147.5	90	6	3-M16	50	K12-315
320	270	290	100	147.5	90	6	3-M16	53	K12-320
325	272	296	100	147.5	90	6	3-M16	66	K12-325
380	325	350	130	173.5	100	6	3-M16	82	K12-380
400	340	368	130	173.5	100	6	3-M16	85	K12-400
500	440	465	210	202	115	6	6-M16	119	K12-500
630	560	595	260	220.5	135	6	6-M16	185	K12-630